Reduced Pressure Principle Backflow Preventer

Maximum protection is achieved against backsiphonage and backpressure conditions utilizing reduced pressure principle backflow preventers. These devices are essentially modified double check valves with an atmospheric vent capability placed between the two checks and designed such that this "zone" between the two checks is always kept at least two pounds less than the supply pressure. With this design criteria, the reduced pressure principle backflow preventer can provide protection against backsiphonage and backpressure when both the first and second checks become fouled. They can be used under constant pressure and at high hazard installations. They are furnished with test cocks and gate valves to enable testing and are available in sizes ¾-inch through 10 inch.

Figure 29A shows typical devices representative of ¾-inch through 2-inch size and Figure 29B shows typical devices representative of 2½-inch through 10-inch sizes.

FIGURE 29A.
Reduced pressure zone backflow preventer (¾-inch thru 2-inches).

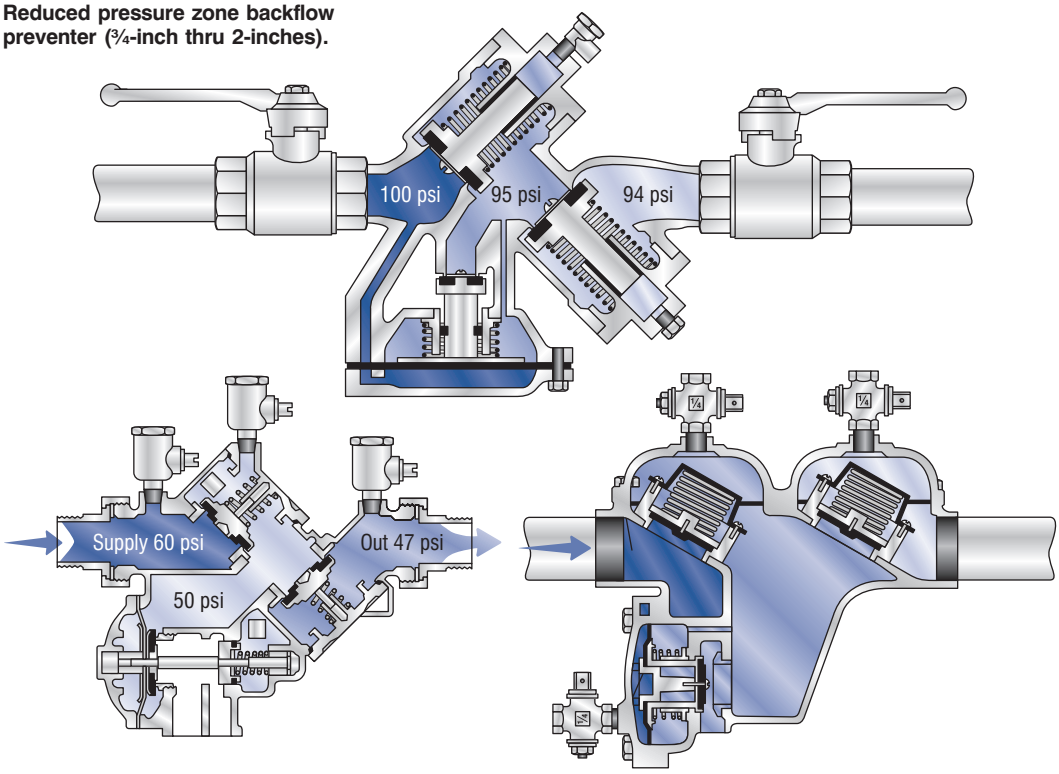
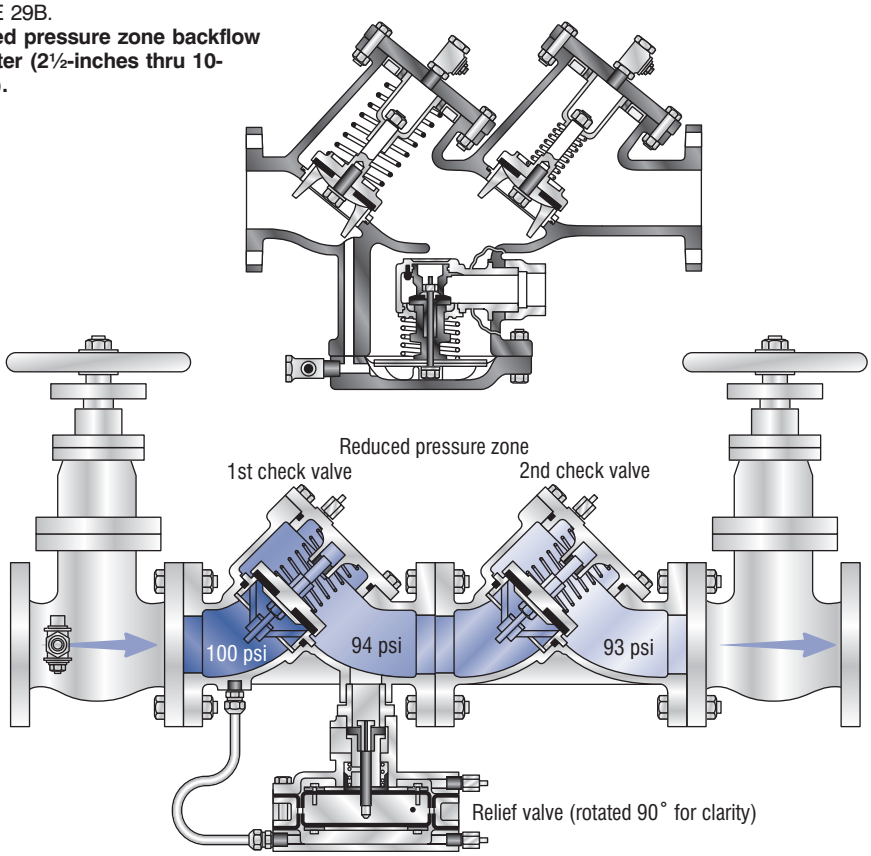


FIGURE 29B.
Reduced pressure zone backflow preventer (2½-inches thru 10-inches).



The principles of operation of a reduced pressure principle backflow preventer are as follows:

Flow from the left enters the central chamber against the pressure exerted by the loaded check valve 1. The supply pressure is reduced thereupon by a predetermined amount. The pressure in the central chamber is maintained lower than the incoming supply pressure through the operation of the relief valve 3, which discharges to the atmosphere whenever the central chamber pressure approaches within a few pounds of the inlet pressure. Check valve 2 is lightly loaded to open with a pressure drop of 1 psi in the direction of flow and is independent of the pressure required to open the relief valve. In the event that the pressure increases downstream from the device, tending to reverse the direction of flow, check valve 2 closes, preventing backflow. Because all valves may leak as a result of wear or obstruction, the protection provided by the check valves is not considered sufficient. If some obstruction prevents check valve 2 from closing tightly, the leakage back into the central chamber would increase the pressure in this zone, the relief valve would open, and flow would be discharged to the atmosphere.

When the supply pressure drops to the minimum differential required to operate the relief valve, the pressure in the central chamber should be atmospheric. If the inlet pressure should become less than atmospheric pressure, relief valve 3 should remain fully open to the atmosphere to discharge any water which may be caused to backflow as a result of backpressure and leakage of check valve 2.

Malfunctioning of one or both of the check valves or relief valve should always be indicated by a discharge of water from the relief port. Under no circumstances should plugging of the relief port be permitted because the device depends upon an open port for safe operation. The pressure loss through the device may be expected to average between 10 and 20 psi within the normal range of operation, depending upon the size and flow rate of the device.

Reduced pressure principle backflow preventers are commonly installed on high hazard installations such as plating plants, where they would protect against primarily backsiphonage potential, car washes where they would protect against backpressure conditions, and funeral parlors, hospital autopsy rooms, etc. The reduced pressure principle backflow preventer forms the backbone of cross-connection control programs. Since it is utilized to protect against high hazard installations, and since high hazard installations are the first consideration in protecting public health and safety, these devices are installed in large quantities over a broad range of plumbing and water works installations. Figures 31 and 32 show typical installations of these devices on high hazard installations.

FIGURE 30.
Reduced pressure zone backflow preventer — principle of operation.

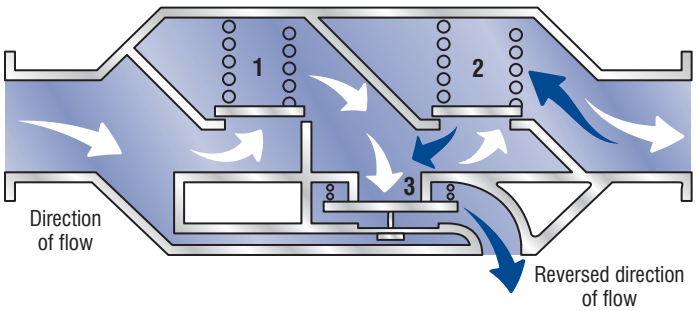


FIGURE 31.
Plating plant installation.

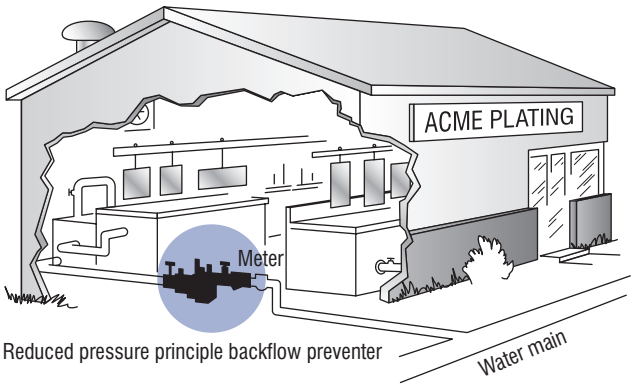


FIGURE 32.
Car wash installation.